

**SALES SPECIFICATIONS**

Sales Specification No : 26067-5

Effective Date : 09/01/2021

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**EASTMAN****PRODUCT NAME****Eastman EastaPure(TM) PM Acetate, Stabilized****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
PM Acetate, %	99.50 MIN	TCMD-A-AN-G-GC-366
PM Acetate Isomer, %	0.49 MAX	TCMD-A-AN-G-GC-366
PM Alcohol, %	0.10 MAX	TCMD-A-AN-G-GC-366
Water, %	0.0300 MAX	TCMD-A-AN-G-VA-336
Acetic Acid, %	0.0200 MAX	TCMD-A-AN-G-VA-352
Specific Gravity @ 20/20°C	0.968 - 0.971	TCMD-A-AN-G-DEN-2
Visual Color, pcs	5 MAX	TCMD-A-AN-G-VCC-11
Appearance	Clear and Free of Suspended Matter	TCMD-A-AN-G-MIS-20
BHT, ppm	50.0 - 100.0	TCMD-A-AN-G-LC-21
Aluminum, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Antimony, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Arsenic, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Barium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Beryllium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Bismuth, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Boron, ppb (Eastapure)	5.0000 MAX	TCMD-A-AN-G-ICM-2500
Cadmium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Calcium, ppb (Eastapure)	5.0000 MAX	TCMD-A-AN-G-ICM-2500
Chromium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Cobalt, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Copper, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Gallium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Germanium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Gold, ppb (Eastapure)	5.0000 MAX	TCMD-A-AN-G-ICM-2500
Indium, ppb (Eastapure)	999.9990 MAX	TCMD-A-AN-G-ICM-2500
Iron, ppb (Eastapure)	3.0000 MAX	TCMD-A-AN-G-ICM-2500
Lead, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Lithium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Magnesium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Manganese, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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Molybdenum, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Nickel, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Niobium, ppb (Eastapure)	5.0000 MAX	TCMD-A-AN-G-ICM-2500
Potassium, ppb (Eastapure)	3.0000 MAX	TCMD-A-AN-G-ICM-2500
Silver, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Sodium, ppb (Eastapure)	5.0000 MAX	TCMD-A-AN-G-ICM-2500
Strontium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Tantalum, ppb (Eastapure)	999.9990 MAX	TCMD-A-AN-G-ICM-2500
Thallium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Tin, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Titanium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Tungsten, ppb (Eastapure)	999.9990 MAX	TCMD-A-AN-G-ICM-2500
Vanadium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Zinc, ppb (Eastapure)	5.0000 MAX	TCMD-A-AN-G-ICM-2500
Zirconium, ppb (Eastapure)	1.0000 MAX	TCMD-A-AN-G-ICM-2500
Total Metals, PPB	10.0000 MAX	TCMD-A-AN-G-ICM-2500

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